

# SATURN

## 2002-05 L100

### PRECAUTIONS

**Warning:** When performing service on or near the SIR components or the SIR wiring, the SIR system must be disabled. Failure to observe the correct procedure could cause deployment of the SIR components, personal injury, or unrequired SIR system repairs.

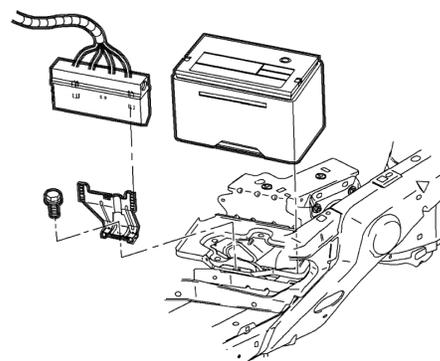
**Warning:** Batteries generate hydrogen gas, which is extremely flammable and may explode violently if ignited by a spark or a flame. Battery acid is extremely corrosive and causes severe personal injury if the acid comes into contact with skin, and blindness if the acid comes into contact with eyes. In order to avoid severe personal injury, use extreme caution when servicing the battery or battery-related components.

### BATTERY Removal

1. Disconnect battery ground cable.
2. Disconnect positive battery cable.
3. Remove fan control module by sliding up and off bracket. Position module and wiring aside.
4. Remove battery insulating cover.
5. Remove battery hold down and fan control module bracket, **Fig. 1**.
6. Remove battery.

### Installation

1. Install battery.
2. Tighten battery hold down bracket. **Torque** bolt to 15 ft. lbs.
3. Install battery insulating cover.
4. Install fan control module by sliding it down onto bracket.
5. Connect positive battery cable.



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**Fig. 1 Battery hold down & fan control module bracket**

- Torque** terminal bolt to 13 ft. lbs.
6. Connect battery ground cable. **Torque** terminal bolt to 13 ft. lbs.

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